

**Shodex**

Operation Manual

(temporary)

Anion separation columns for suppressor method  
Shodex IC SI-50 4E

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● Introduction

The Shodex IC SI-50 4E column is developed for use in suppressor method anion chromatography.

The seven anions (fluoride, chloride, nitrite, bromide, nitrate, phosphate and sulfate) and organic acids (for examples: acetate, formatecan, methacrylate and oxalate) be separated with high sensitivity.

● Specifications

Table 1

Product name	Column size (i. d. x L (mm))	Theoretical plate number	Particle size	Application
IC SI-50 4E	4.0 x 250	≥10,000 (Br)	5 um	For analysis
IC SI-90G	4.6 x 10	****	9 um	As guard column

The packing material is an anion exchanger made from polyvinylalcohol gel chemically bonded with quaternary ammonium.

The liquid with which the columns are filled at delivery is a mixture of 3.2 mM Na<sub>2</sub>CO<sub>3</sub> and 1.0 mM NaHCO<sub>3</sub>.

Table 2

	SI-50 4E
Column material	PEEK
Recommended eluent	3.2 mM Na <sub>2</sub> CO <sub>3</sub> + 1.0 mM NaHCO <sub>3</sub>
Maximum flow rate	0.8 mL/min
Recommended flow rate	0.7 mL/min
Maximum pressure	15.0 MPa
Usable pH range	pH 3~12
Recommended temperature range	20 ~ 60 °C

● Sample pretreatment

- 1) Inject the sample into the column only after it has been passed through a 0.45 μm membrane filter to remove particles.
- 2) Any sample containing protein should be injected into the column only after protein has been eliminated from the sample.
- 3) Inject the sample containing organic impurities into the column only after the sample has undergone solid extraction treatment (Sep-Pak PS-1).

● Eluent

Normally aqueous solution of described in the tabel 2 can be used as an eluent for Shodex IC SI columns.

1) 3.2 mM  $\text{Na}_2\text{CO}_3$  + 1.0 mM  $\text{NaHCO}_3$

Measure 0.339g of  $\text{Na}_2\text{CO}_3$  and 0.0840g of  $\text{NaHCO}_3$  into a 1 liter measuring flask. Make it up a 1 liter solution using distilled and deionized water.

● Storage

The column should be thoroughly flushed with fresh eluent.

Column disconnected from the LC system should be tightly capped both ends to prevent internal drying, and stored in a room that has less temperature fluctuation.

● Regeneration

Cause	Washing procedure
Polution by low valency hydrophilic ions	Washed by the following steps. (flow rate 0.3 ml/min) 1. 25 minutes : deionized water 2. 100 minutes: 10 times concentrated eluent 3. 25 minute: deionized water 4. 100 minutes: eluent
Polution by high valency hydrophobic ions	Washed by the following steps. (flow rate 0.3 ml/min) 1. 25 minutes : deionized water 2. 20 minutes: 5% acetonitrile 3. 100 minute: 100% acetonitrile 4. 50 minutes: deionized water 5. 100 minutes: eluent